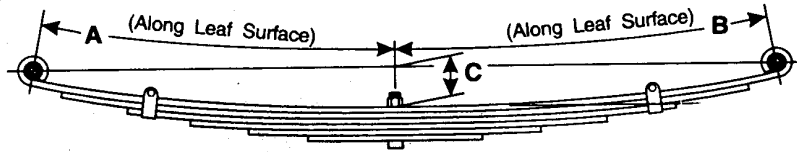


Your Name: _____ Phone: _____ Fax: _____ Date: _____
 Year of Vehicle: _____ Make: _____ Model: _____ Body Style: _____
 Engine size: _____ Front _____ or Rear _____ Spring Customer signature: _____
 (required prior to spring manufacture)

How to measure a leaf spring. Follow all steps and enter all data in the appropriate area

- | | |
|---|--|
| 1) Remove the spring from the vehicle. Do not take the spring apart, you will in Step 13
2) Measure the width of the spring
3) Measure the total thickness of the spring at the center bolt (all leaves)
4) Measure the Free Arch. Hold a straight edge through the centerline of the spring eyes and measure from this line to the top of the main leaf next to the center bolt
5) Measure the "A" and "B" length of the Main Leaf
6) Measure the "A" and "B" length of all other leaves
7) Select and enter the End Type for "A" and "B" for all leaves | 8) Put an "T" in the "A" & "B" box for leaves that have tip inserts.
9) Put a "C" in the "A" & "B" box for leaves that have a clip.
10) Circle the center bolt size and which leaf the head touches
11) Measure the inside diameter of the spring eyes
12) Measure the inside diameter of the bushings
or enter the size of the eye bolt
13) Take the spring apart - This is mandatory !!!
14) Measure the thickness of each leaf with a caliper or micrometer. |
|---|--|

Measure the "A" and "B" lengths by following the curve of the spring
 Note: "A" and "B" dimensions may not be the same for non-centered springs



Center bolt size (circle one) 5/16" 3/8" 7/16" 1/2"
 Is center bolt head touching Main Leaf or Short Leaf (circle one)

Inside diameter of "A" end spring eye _____
 Inside diameter of "A" end bushing _____
 "A" end bushing type (circle one): Rubber Nylon Threaded
 Metal/Bronze Steel Encased Rubber

Spring Width (circle one) 1 1/2", 1 3/4", 2", 2 1/4", 2 1/2", 3", 3 1/2", 4", 5", 6"
 Total spring thickness at center bolt _____ Free Arch "C" _____

Inside diameter of "B" end Spring eye _____
 Inside diameter of "B" end bushing _____
 "B" end bushing type (circle one): Rubber Nylon Threaded
 Metal/Bronze Steel Encased Rubber

Leaf Number	Leaf Thickness	"A" End Type	"A" T/C	"A" Length	center hole	"B" Length	"B" End Type	"B" T/C	"B" end bushing type (circle one): Rubber Nylon Threaded Metal/Bronze Steel Encased Rubber		
1 longest										End Types	
2									A. Standard	B. Berlin	C. Reversed
3											
4									D. Square Cut	E. Square Cut w/point	F. Tapered
5											
6									G. Your Spring	H. Your Spring	I. Your Spring
7											
8											
9											
10											
11											
12											
13 shortest											